

## technical data sheet

# EDGEBOND 706-024

## Hot Melt Adhesive for Edgebanding Cartridges Suitable for HOLZ-HER™ Machines

### PRODUCT

EDGEBOND 706-024 is a general purpose, medium viscosity, edge veneering hot melt adhesive. It is suitable for melamine, laminate, timber veneers, primed PVC, ABS and Polyester.

EDGEBOND 706-024 is supplied as cylindrical slugs, suitable for use in HOLZ-HER™ Machines.

### FEATURES & BENEFITS

- Good melting Properties.
- No stringing.
- High green strength.
- Good thermal stability.
- Good wetting properties

### PERFORMANCE PROPERTIES

TEST	RESULT
Appearance	Light Fawn Cylinder 63mm Ø, 80mm length
Viscosity @ 200°C (ASTM D 3236)	60000±10000 cps
Softening Point (Ring & Ball)	95° to 105°C
Application temperature	185° - 200°C
Coating Weight	40 – 100gsm
Coating Speed	8 – 16m/min.

### PACKAGING

15kg box – 45 Cartridges per Carton

### APPLICATION INSTRUCTIONS

EDGEBOND 706-024 is designed for use on HOLZ-HER™ edge banding machine.

- Application temperature ..... : 185 - 200° C  
(The temperature should be checked directly in the gluing system).
- Coating weight ..... : 40 - 100 g/m<sup>2</sup>  
(Depending on edges nature and substrate)
- Coating speed ..... : ≥10 m/min

The supports and edges must be at ambient temperature (which should not be less than 15° C) and the moisture content of the timber should not exceed 10 % in order to obtain a good bond.

### HEALTH AND SAFETY

Molten material may cause severe burns. Obtain and read Material Safety Data Sheet for details on Health & Safety information prior to use of the material.

### STORAGE

Store under cover, in cool, dry area, preferably below 20°C and away from direct sunlight.

### SHELF LIFE

2 years if stored as indicated above.

Item No	Description
364118	T7641 HOLZ-HER GLUE SLUG 15KG

*The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.*

### FOR FURTHER INFORMATION



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